

**Work Order ID 72779**

Friday, August 12, 2011 2:37:08 PM



Page 1

Item ID: D206-642-211

Accept



Setup Start



Revision ID:

Item Name: Skidtube LH

Stop



Start Date: 8/12/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 8/19/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 8-12-11

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D206-642

M

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile &amp; type labels per PPP206-642-211 CHG006

5/21/03/01

JRM 12-2-28  
①

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

1x SP 12-02-28

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8/21/03/01

73990.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



W/O:		WORK ORDER CHANGES					
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 72779

Parent Item: D206-642-211

Parent Item Name: Skidtube LH



Start Date: 8/12/2011

Required Date: 8/19/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:J04.08.06 Revised Step 4 per CHG003 KJ/JLM J04.08.06  
IPP Rev:K 07-12-04 ECN 1080p DD verified by: IPP rev L  
10.02.02 per IIN rev M EC verified by: JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3-41A



Bolt

Purchased

No

120

Each

195.0000

8

8



mil9042<sup>ex</sup> SP SP

Location

Loc Qty

Loc Code

ST354

195

116191

195

AN4-6A



Bolt

Purchased

No

120

Each

784.0000

12

12



mil9017<sup>ex</sup> SP SP

Location

Loc Qty

Loc Code

ST356

584

116924

84

117872

200

118422

300

ST358

200

117514

200

AN4C5A



BOLT

Purchased

No

120

Each

493.0000

1

1



SP

Location

Loc Qty

Loc Code

FP-B

103

112243

103

ST345

390

112243

390

IV

SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 72779

Parent Item: D206-642-211

Parent Item Name: Skidtube LH

Start Date: 8/12/2011

Required Date: 8/19/2011

Start Qty: 1.00

Required Qty: 1.00

AN5-11A Purchased No 120 Each 54.0000 4 4



Bolt



119512 SP 4x

SP

Location Loc Qty Loc Code

ST337 54

117313 2

118191 52

AN5-7A Purchased No 120 Each 187.0000 4 4



Bolt



119017 4K SP

Location Loc Qty Loc Code

ST337 187

117313 14

117441 150

118422 23

AN6-44A Purchased No 120 Each 43.0000 2 2



Bolt



119036 2x SP

Location Loc Qty Loc Code

ST344 43

110372 43

AN960C416 NAS1149C0463 R Purchased No 120 Each 0.0000 1 1



washer



117735 1x SP

AN960JD10 NAS1149D0363J Purchased No 120 Each 0.0000 8 8



Washer



120308 8x SP

AN960JD416 NAS1149D0463J Purchased No 120 Each 0.0000 24 24



Washer



119075 24x SP

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Shop Packet Print

Page 2

72-02-28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 72779

Parent Item: D206-642-211

Parent Item Name: Skidtube LH



Start Date: 8/12/2011

Required Date: 8/19/2011

Start Qty: 1.00

Required Qty: 1.00

AN960JD516 NAS1149D0563J Purchased No

120 Each 0.0000

- 8 8



Washer



m1197178x SP SP

AN960JD616 NAS1149D0663J Purchased No

120 Each 0.0000

- 4 4



Washer



m119075 4x SP SP

D206-642-241 Manufactured No

120 Each 0.0000

1 1



Replacement Skidtube



B990 SP

D206-651-041 G49W1 Manufactured No

120 Each 19.0000

1 1



206A/B GHW



B77866'SP SP

## Location

## Loc Qty

## Loc Code

FG120

19

46160

19

D2652 Manufactured No

120 Each 463.0000

16 16



Bushing



B76135 SP SP

## Location

## Loc Qty

## Loc Code

FG

44

31985

44

ST

201

53741

0

72120

201

ST019

218

71573

18

71833

200

1202-28

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 72779

Parent Item: D206-642-211

Parent Item Name: Skidtube LH

Start Date: 8/12/2011

Required Date: 8/19/2011

Start Qty: 1.00

Required Qty: 1.00

D2665-1

Manufactured No

120

Each

17.0000

2

2



Saddle, LH Fwd Aft Out 206



SP

SP

Location

Loc Qty

Loc Code

ST436

17

52306

8

52848

2

55017

6

70264

1

2x

D2666-1

Manufactured No

120

Each

22.0000

2

2



Saddle, LH Fwd Aft In 206



SP

SP

Location

Loc Qty

Loc Code

ST426

21

52307

1

52847

6

55018

6

60296

4

60870

4

ST435

1

70267

1

2x

D2712

Manufactured No

120

Each

621.0000

10

10



Set Screw



10x

B Hodos SP  
12-02-28

SP

Location

Loc Qty

Loc Code

FG

50

29962

50

ST012

21

66955

21

ST021

550

71160

250

72231

300

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**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 72779

Parent Item: D206-642-211

Parent Item Name: Skidtube LH

Start Date: 8/12/2011

Required Date: 8/19/2011

Start Qty: 1.00

Required Qty: 1.00

D2884  
Saddle Spacer

Manufactured No

120

Each

32.0000



2

B76751 2x SP SP

Location

Loc Qty

Loc Code

FG

10

29453

10

ST025

22

52302

22

D2885  
Saddle Spacer

Manufactured No

120

Each

50.0000



2

B76752 2x SP SP

Location

Loc Qty

Loc Code

FG

10

29199

10

ST025

40

52303

40

D3413-1  
Ring

Manufactured No

120

Each

28.0000



1

~~B76751~~ SP

Location

Loc Qty

Loc Code

ST420

27

66387

1

70773

25

71041

1

ST473

1

66945

1

B76754 N  
SP  
A-02-28

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 72779

Parent Item: D206-642-211

Parent Item Name: Skidtube LH

Start Date: 8/12/2011

Required Date: 8/19/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

120

Each

1,923.000

8

8

Nut

Location

Loc Qty

Loc Code

ST300

1923

117441

270

117601

400

117885

253

118451

1000

MS21042L4

Purchased

No

120

Each

4,817.000

12

12

Nut

Location

Loc Qty

Loc Code

ST300

4817

117441

672

117601

645

117885

1500

118451

2000

MS21042L6

Purchased

No

120

Each

310.0000

2

2

Nut

Location

Loc Qty

Loc Code

ST300

310

117677

200

118078

10

118384

100

m119017<sup>EX</sup> SP SP

m119075 12x SP SP

m119075 2x SP SP  
SP 12-028

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



## 4.3 206A/B HIGH GEAR SKIDTUBES

ITEM	QTY -211	QTY -212	QTY -213	QTY -214	QTY -241	QTY -247	PART NUMBER	DESCRIPTION
	X						D206-642-211	SKIDTUBE INSTALLATION, LH
		X					D206-642-212	SKIDTUBE INSTALLATION, RH
			X				D206-642-213	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X			D206-642-214	SKIDTUBE INSTALLATION, RH, THRU BOLT
1	1	1	1	1	X		D206-642-241	SKIDTUBE
						X	D206-642-247	WEARSHOE KIT (REPLACES -243)
1	1	1	1	1			D206-651-041	* 206 GHW ADAPTER <sup>(3)</sup>
1					1		D2650-3	SKIDTUBE ASSEMBLY
2A					18		D2651-1	* PLUG <sup>(1)</sup>
2B					18		D2651-3	* O-RING <sup>(1)</sup>
3					1		D2646	* AFT CAP <sup>(1)</sup>
4					2		MS27039-1-08	* SCREW <sup>(1)</sup>
5					2		NAS1149D0332J	* WASHER <sup>(1)</sup> (OR AN960JD10L)
6	1		1				D2665-1	SADDLE, FWD OUT, LH
6		1		1			D2665-2	SADDLE, FWD OUT, RH
7	1		1				D2666-1	SADDLE, FWD IN, LH
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH
8		1					D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT RH
9	1						D2666-1	SADDLE, AFT IN, LH
9		1					D2666-2	SADDLE, AFT IN, RH
9			1				D2668-1	SADDLE, AFT IN, LH
9				1			D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8			AN3-41A	BOLT
11	16	16	16	16			D2652	BUSHING
12A	8	8	8	8			MS21042-3	* NUT (OR MS21042L3)
12B	8	8	8	8			NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4			AN5-7A	BOLT
14	4	4	4	4			AN5-11A	BOLT
14A			2	2			AN5-32A	* BOLT <sup>(2)</sup>
14B			2	2			MS21042-5	* NUT (OR MS21042L5) <sup>(2)</sup>
15	8	8	8	8			NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12			AN4-6A	BOLT
17	24	24	24	24			NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
20A					4	4	D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1	D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1	D3535-13	WEARSHOE (REPLACES D2656-13)
22B					1	1	D3536-13	GASKET
23A					1	1	D3535-21	WEARSHOE (REPLACES D2656-21)
23B					1	1	D3536-21	GASKET
24A					1	1	D3535-33	WEARSHOE (REPLACES D2656-33)
24B					1	1	D3536-33	GASKET
26A					44	44	MS27039C1-08	SCREW
26B					44	44	NAS1149C0332R	WASHER (OR AN960C10L)
26C					44		ALS7-1032-130	* INSERT <sup>(1)</sup> (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2	2	2			AN6-44A	BOLT
29A	2	2	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4	4	4			NAS1149D0663J	WASHER (OR AN960JD616)
34	1	1	1	1			AN4C5A	BOLT
35	1	1	1	1			NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1			D3413-1	RING (REPLACES D2655)
37	10	10	5	5			D2712	SET SCREW
38	2	2	2	2			D2884	SADDLE SPACER
39	2	2	2	2			D2885	SADDLE SPACER

NOTES: <sup>(1)</sup> DENOTES THAT PART IS INCLUDED WITH D2650-3 ASSEMBLY ABOVE<sup>(2)</sup> MAY BE REQUIRED ON -213/-214 INSTALLATIONS<sup>(3)</sup> NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

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Revision: 0

Date: 11.06.15